



# 1600 SERIES CUSHION STOP ARM

The 1600 Cushion Stop arm is designed to help protect the door, frame and wall from damage in applications where an auxiliary stop cannot be used and moderate abuse is anticipated. This door closer offers proven quality, performance and reliability unmatched by the competition.



CA1601

**Norton®**

**ASSA ABLOY**

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in door opening solutions

[www.NortonDoorControls.com](http://www.NortonDoorControls.com)

# PRODUCT COMPARISON

	NORTON 1600	DORMA 7300 / 7400
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## Certification and Warranty

ANSI/BHMA A156.4	Grade 1	Grade 1
UL & ULC Listed	Yes	Yes
Warranty	25 Year	25 Year
Extended Cycle Testing	25 Million	Not Advertised
End of Life Recycling Program Available	Yes	Not Advertised

## Size and Construction

Construction (Body)	Aluminum	Aluminum
Mounting Hole Pattern	3/4" x 9-1/16"	3/4" x 10-1/4"
Spring Size	Fixed Size 3, 4; Adjustable 1-6	Fixed Size 3, 4, & 5; Adjustable size 1-4 or 3-6
Closer Body (Handing)	Non-Handed	Non-Handed
Standard Backcheck	Yes	Yes

## Options

Plastic Cover	Optional	Optional
Metal Cover Option	No	No
Slim Line Cover Option	No	Optional
Delayed Action Option	No	Optional
Sex Nuts & Bolts (Tri-Style® pack)	Optional	Optional
Finishes	Multiple	Multiple

	NORTON CA1601 Arm	DORMA 7300 / 7400 IS/ISJ Arm
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## Arm Features

Regular	•	•
Top Jamb	•	•
Available for Multi-Size 1-6 Units	Adjustable 1-6	Adjustable size 1-4 or 3-6
Available for Fixed Size Unit	Size 3, 4	Size 3, 4, and 5
Main Arm Construction	Forged	Stamped
Integrated Cushioning Mechanism	•	•
Applications (degrees)	85°, 90°, 95, 100°, 105°, and 110°	85°, 90°, 95, 100°, 105°, and 110°
Cushion Arm Top Jamb Reveal	0" - 3" [0mm - 76mm]	0" - 3-1/2" [0mm - 89mm]
Cushion Arm - Hold Open Option	No	•



ASSA ABLOY is the global leader in door opening solutions, dedicated to satisfying end-user needs for security, safety and convenience.

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