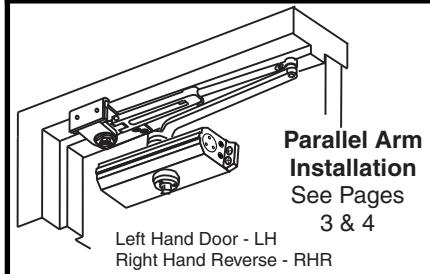
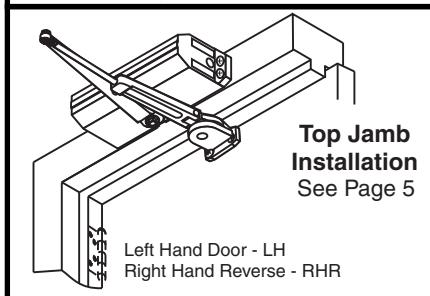
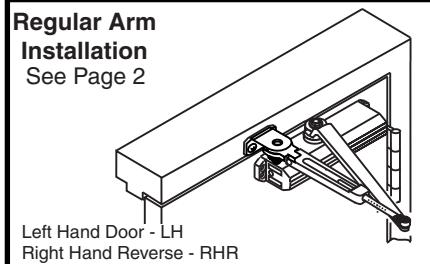


ASSA ABLOY 1130-HU Series

Non Handed Door Closer



Installation Instructions

80-9311-0012-021 Rev 2

Hold Open Arm Models

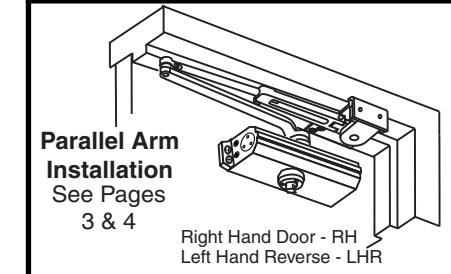
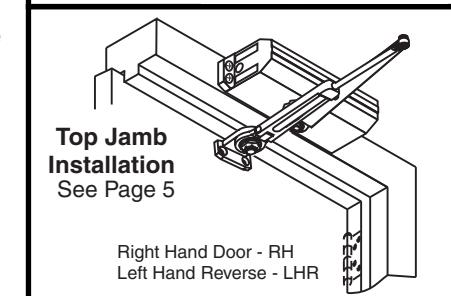
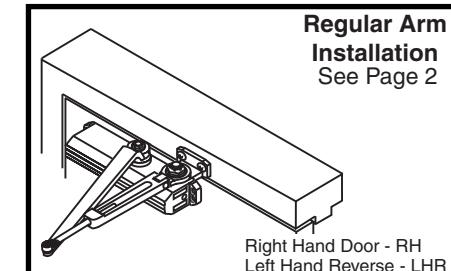
Adjustable
(Sizes 1 thru 6)

1131-HU



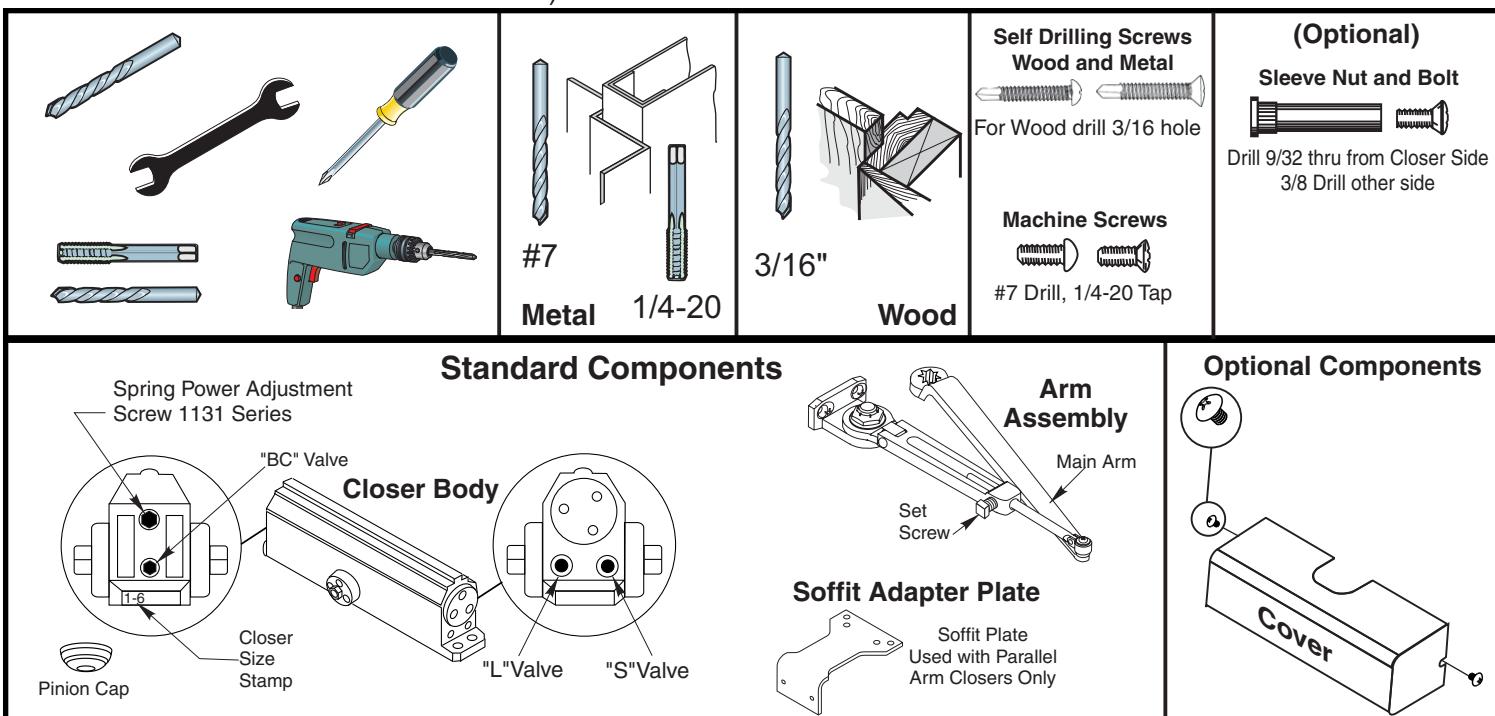
Non Handed Door Closer

CAUTION An Incorrectly installed or improperly adjusted door closer can cause property damage or personal injury. These installation instructions should be followed to avoid the possibility of misapplication or misadjustment.



NOTE: For special applications a separate door and frame preparation template is packed with these instructions. Use this instruction sheet for installation sequence and closer adjustments only.

- Doors should be hung on ball bearing or anti-friction hinges.
- A separate door stop is recommended.
- Door and frame must be properly reinforced.
- Adjust closing time speed between 3 and 7 seconds from 90° to 0°.
- These door closers should NOT be installed on the exposed side (weather side) of exterior doors.



1130-HU Series

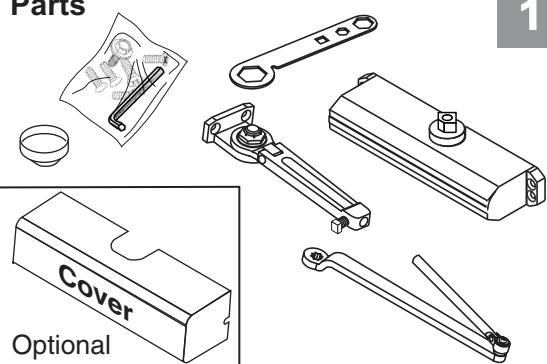
Hold Open Arm Door Closers — Regular Arm

80-9311-0012-021 Rev 2

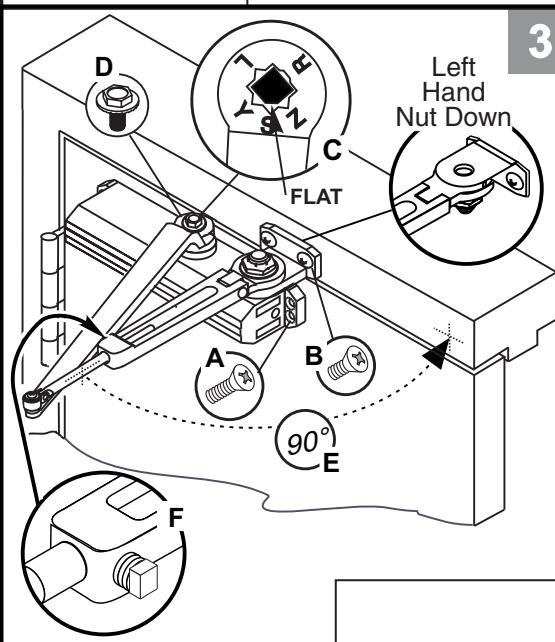
SARGENT®

ASSA ABLOY

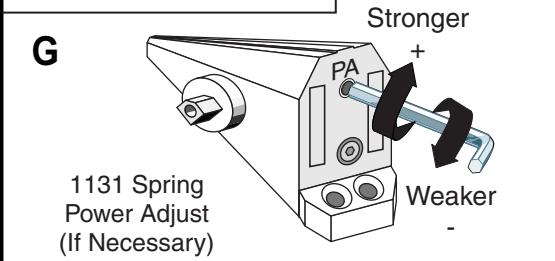
Parts



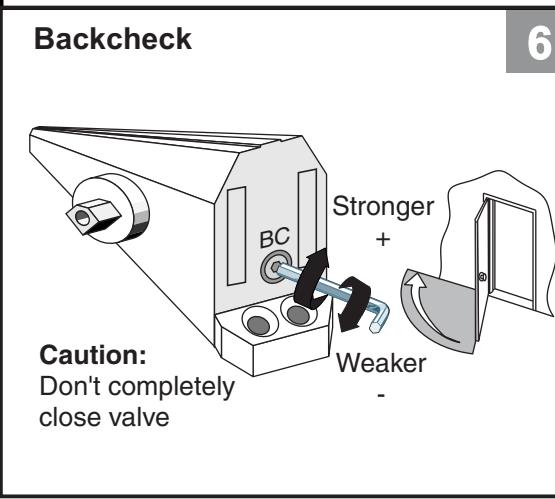
1



3

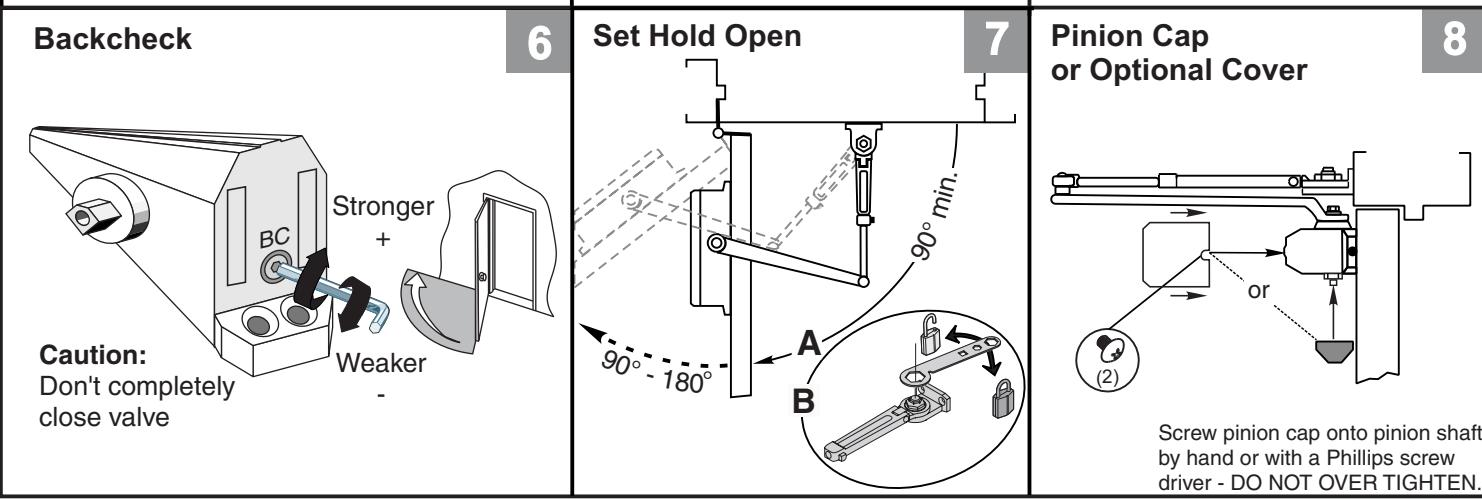


G



Backcheck

6



Set Hold Open

7

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2

ASSA ABLOY, the global leader in door opening solutions

A7673B



Pinion Cap
or Optional Cover

8

Screw pinion cap onto pinion shaft
by hand or with a Phillips screw
driver - DO NOT OVER TIGHTEN.

1130-HU Series

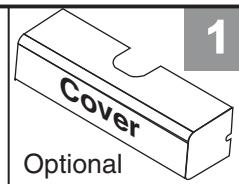
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Hold Open Arm Door Closers — Parallel Arm

80-9311-0012-021 Rev 2

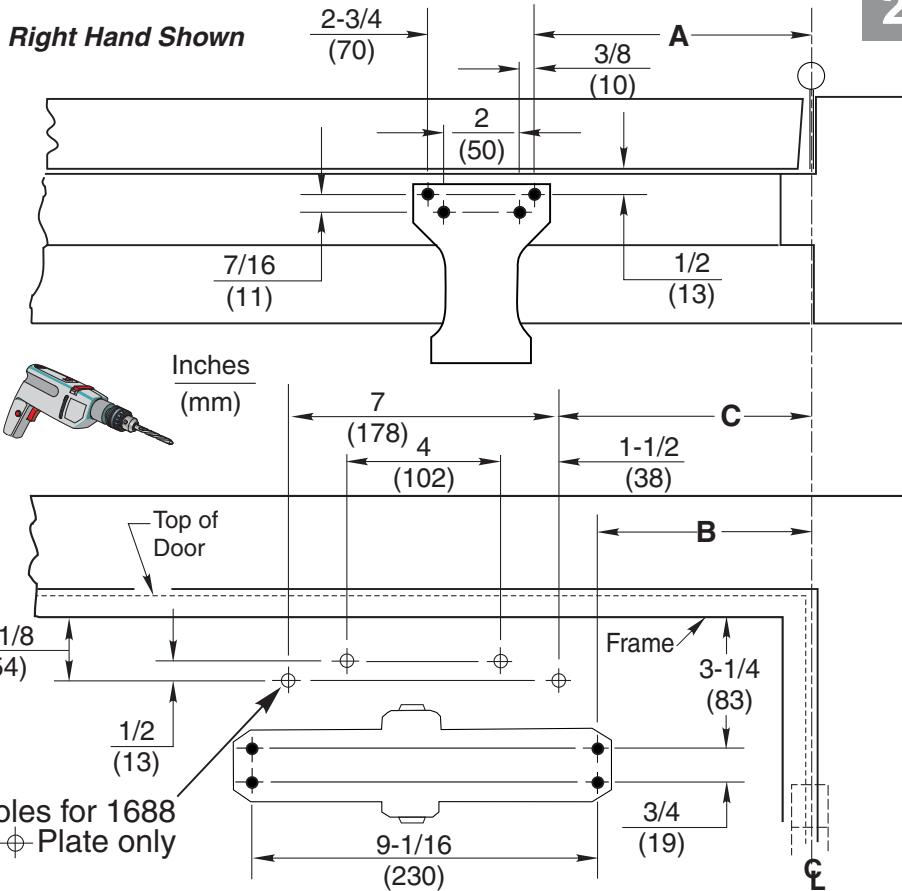
ASSA ABLOY

Parts



1

Right Hand Shown



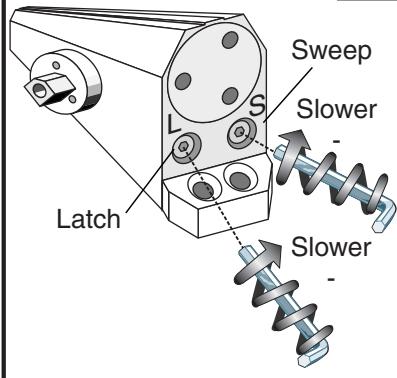
2

Door Opening	A	B	C
To 100°	9-1/4 (235)	7-5/8 (194)	8-5/8 (219)
101° to 130°	7-3/4 (197)	6-1/8 (156)	7-1/8 (181)
*131° to 180°	5-3/4 (146)	4-1/8 (105)	5-1/8 (130)

* Door/Wall/Hardware/Jamb conditions permitting

Close Valves

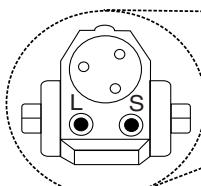
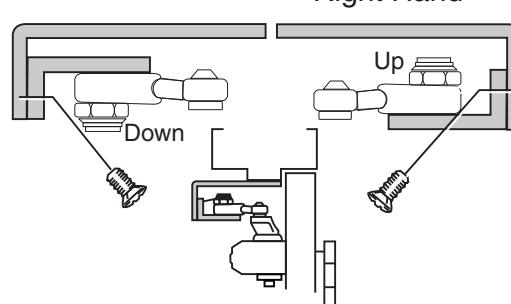
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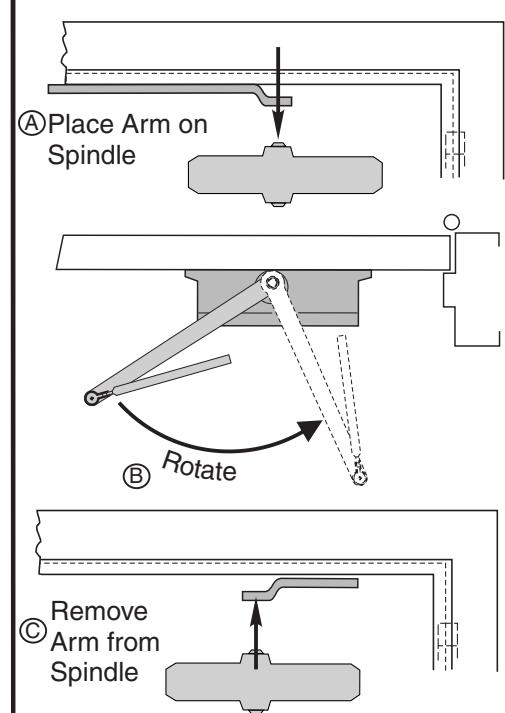
Left Hand

Right Hand

4



'L' and 'S' valves away from hinge



See Step 6 on Page 4

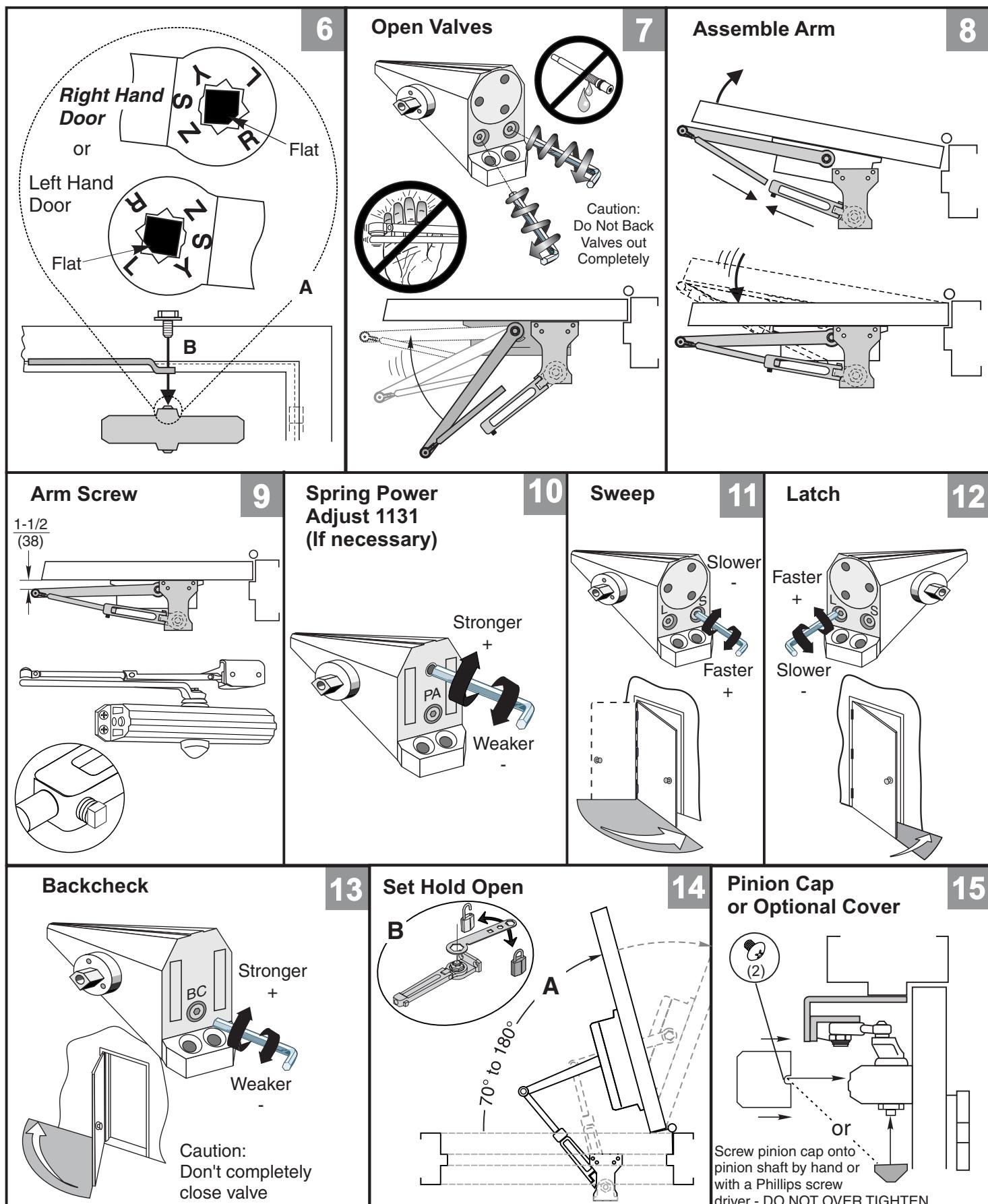
1130-HU Series

Hold Open Arm Door Closers — Parallel Arm

80-9311-0012-021 Rev 2

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1130-HU Series Adjustments Page

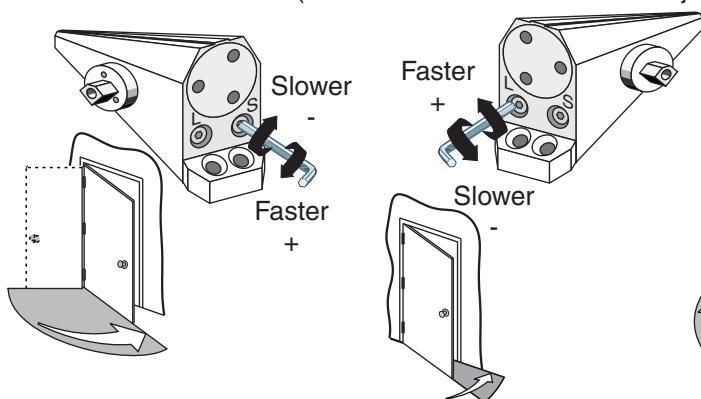
80-9311-0012-021 Rev 2

Sweep

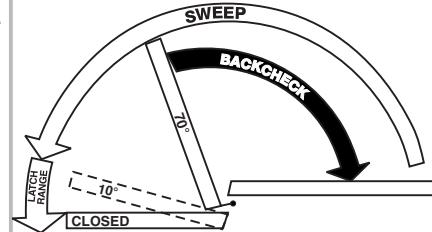
Latch

Backcheck

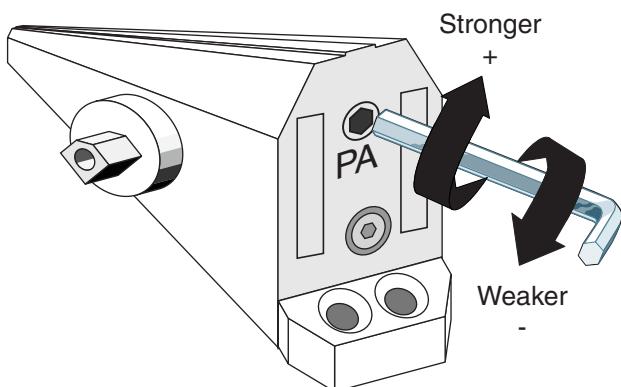
(Use 1/8" Hex Wrench for these Adjustments)



Stronger +
Weaker -



Spring Power Adjust 1131



Adjustment Chart

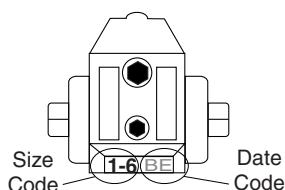
1131	DOOR	TYPE OF INST.	*	Number of Turns Required				
				34" (0.85M)	36" (0.90M)	40" (1.00M)	44" (1.10M)	48" (1.20M)
INTERIOR	Regular Arm Top Jamb	FULL 360° TURNS OF 3/16 POWER ADJUSTMENT WRENCH	2	4	6	10	12	
	Parallel Arm		3	5	8	11	14	
EXTERIOR	Regular Arm Top Jamb	FULL 360° TURNS OF 3/16 POWER ADJUSTMENT WRENCH	3	5	8	11	14	
	Parallel Arm		5	8	11	16	19	

*30 FULL (360°) TURNS MAXIMUM AVAILABLE

= 8 Turns As Shipped

(Use 1/8" Hex Wrench for this Adjustment)

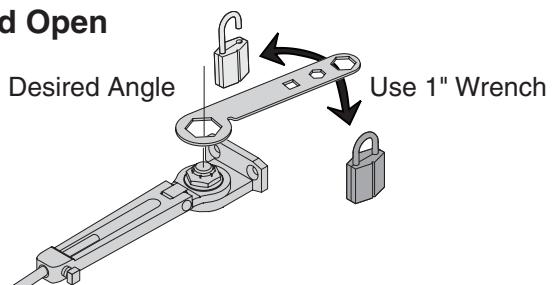
To identify your model:



1-6=1131

To Set Hold Open

Open Door to Desired Angle



For installation assistance, contact SARGENT at 800-810-WIRE (9473)

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